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RBW6705G03331-3G

Job Sheet 198734



Part No: RBW6705G03331-3G

Job Qty: 1 pcs

RBW6705G03331-3G

Part Name: Positioning Tool Main Rotor Rotating Scissor



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 8/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G03331-3G Rev A IPP Rev. A 19.08.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	8/23/19	8/23/19	0.00	0.17	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	8/23/19	8/23/19	0.00	0.00	QC 5 - 10		DAS 40 9:30
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	8/23/19	8/23/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Container No: S209678



Part: RBW6705G03331-3G

Job No: 198734

Serial No/Batch: S209678

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/28/19

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	ML
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	8/23/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

for closed w/o only

AUG 28 2019

G4
TB2

Part Op 100 - (Small Fab) 1-Assemble as per DWG. 2-Ink stamp as per note 2. ***Note, ok to use NAS1756-12 streamer as per Descriptions: engineering.***
110 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	100-Small Fab - 1	5106750
86805T36	Split Ring	1 Ea (1 ea)	100-Small Fab - 1	3205064
CL-2-C	Lanyard Wire	1 ft (1 ea)	100-Small Fab - 1	5190004
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	100-Small Fab - 1	6055799
RBW6705G03331-3G-1	Positioning Tool	1 pcs (1 ea)	100-Small Fab - 1	3202485
RBW6705G03331-3G-3	Strap Assembly	1 pcs (1 ea)	100-Small Fab - 1	5109636

Job Allocations

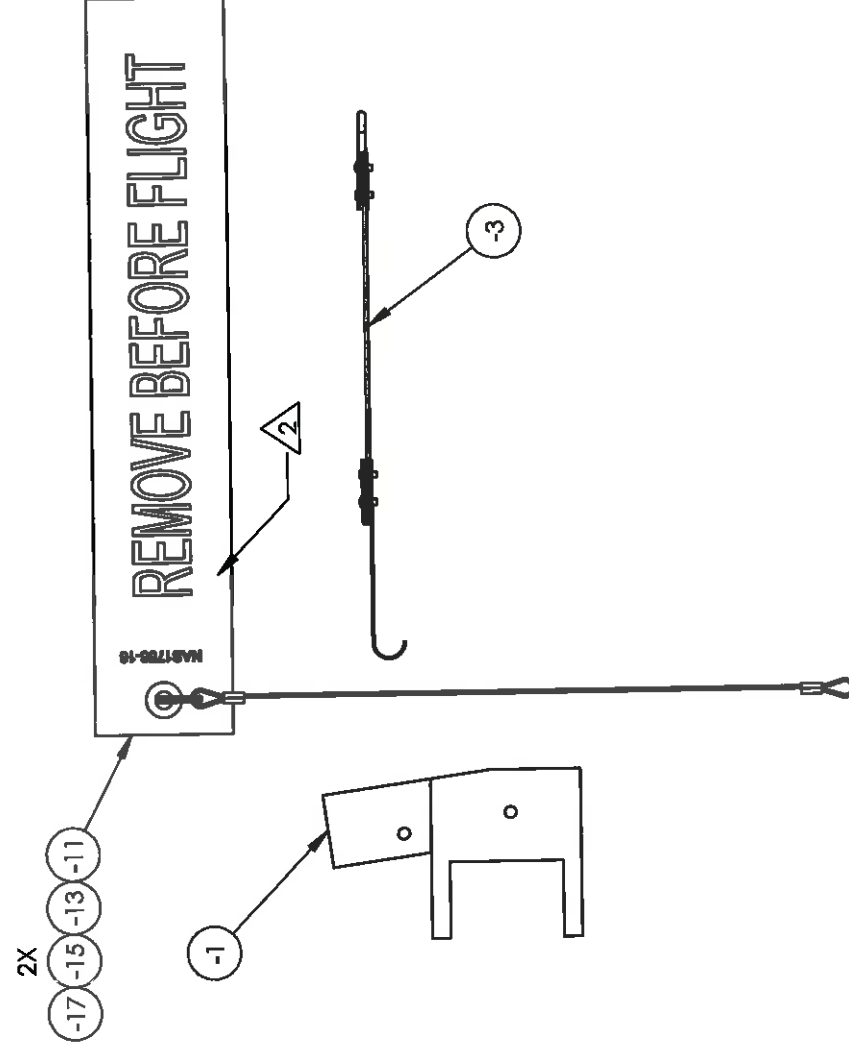
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	2	704	0
	86805T36	1	0	0
	CL-2-C	1	1,168	0
	NAS1756-12	1	361	0
	RBW6705G03331-3G-1	1	0	0
	RBW6705G03331-3G-3	1	0	0

Part Specifications
Specifications could not be found.

Plex 8/6/19 8:18 AM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-21 CHD P/N & MATERIAL FROM MCMASTER-CARR #97386A173.	10/2/2012	RJC	SE



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90-80-61
5M
655861
WORK ORDER
NO

NOTE:
1 PA

- NOTE:**
1. PART OF KIT RBW6705G00231-3G.
2. STAMP BLACK T/N ON -11, ATTACH LANYARD TO -1.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	POSITIONING TOOL	WHITE DELRIN		2
	X		-3	1	STRAP ASSEMBLY			3
	1		-5		HOOK END	316 S.S.		4
	3		-7		PLATE	316 S.S.		5
	1		-9		STRAP	RUBBER	1/16 X 5/8 X 11-1/4 (MCMASTER-CARR #86075K32)	6
		B/O	-11	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-16	1
		B/O	-13	1	LANYARD	COATED STEEL	Ø 1/16 X 12 CARR LANE #CL-2-C	1
		B/O	-15	2	FERRULE	ALUMINUM	Ø 1/16 X 3/8 MCMASTER-CARR #389031	1
		B/O	-17	1	SPLIT RING	STEEL	Ø .80 I.D. X Ø .07 WIRE (MCMASTER-CARR #B-6805736)	1
	1	B/O	-19		D RING	STEEL	Ø .155 WIRE X Ø 3/4 ID (ESSENTIA #BA-745)	3
	4	B/O	-21		MONEL RIVET	STEEL	Ø 1/8 X 5/16 (SPENCER AIRCRAFT #N620415-4M6)	3
	ASSY 3							

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐



NCR No. _____

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)			
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator			
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Other/Details:			
				☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up		☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	